

HAMMER[®] STRENGTH

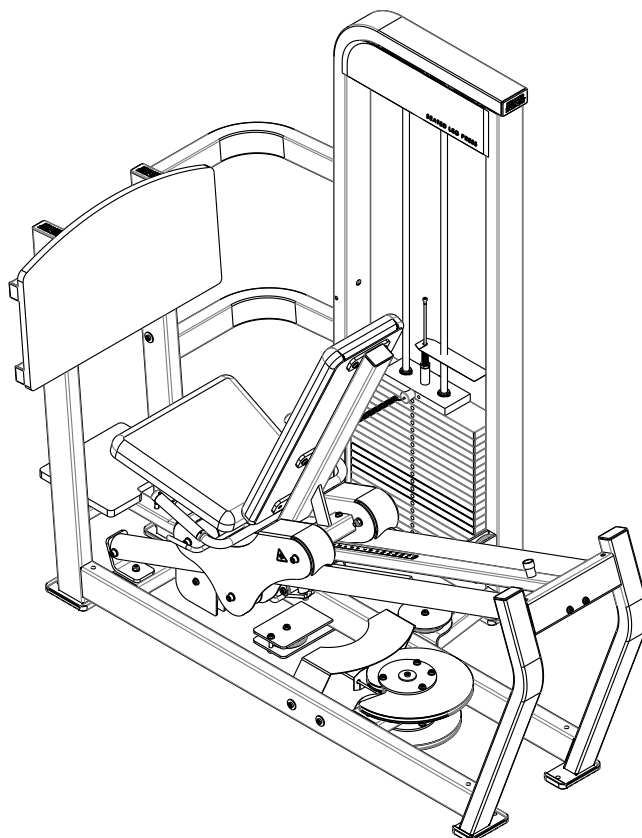
**HAMMER
STRENGTH[®]**

HAMMER SELECT

PARTS MANUAL

**SEATED LEG PRESS
HS-SLP**

3/25/2020



CONTENTS

POWDER COATED COMPONENTS	PAGE 3
COMPONENT ASSEMBLY	4
SIDE FRAME ASSEMBLY	5
BASE FRAME ASSEMBLY	6
BOTTOM CAM ASSEMBLY	7
SEAT ASSEMBLY	8
SEAT ADJUST ASSEMBLY	9
SEAT HANDLE ASSEMBLY	10
WEIGHT STACK ASSEMBLY	11
INCREMENT WEIGHT ASSEMBLY	12
ADD-ON WEIGHT ASSEMBLY	13
REAR SHROUD ASSEMBLY	14
FULL SHROUD ASSEMBLY	15

KEY

LANGUAGE 1 2 3

Items with Black call-outs require the language to be listed within the order notes. IE. English

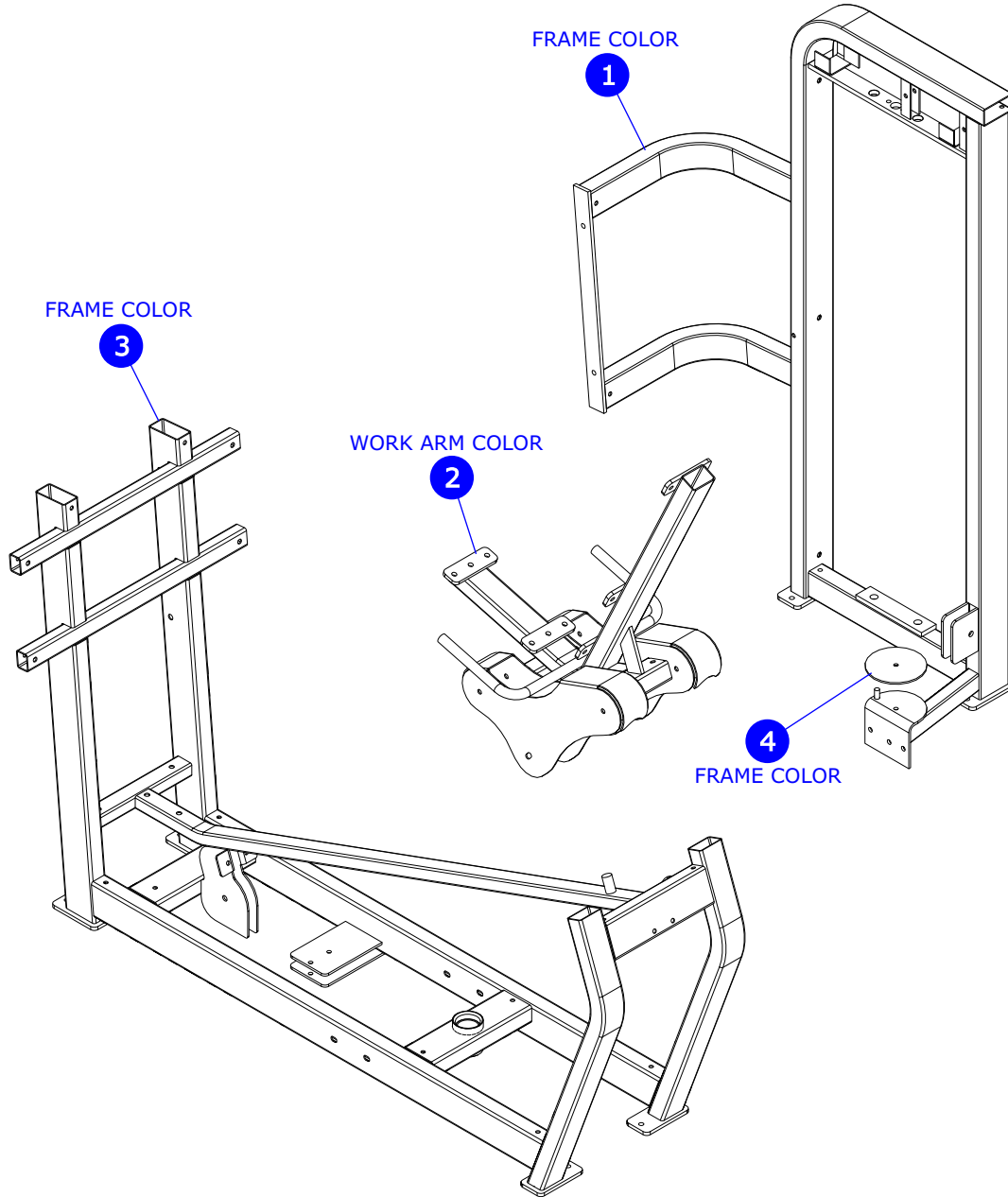
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND WORK ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes. Add 'No Clear' after color - IE. Platinum No Clear

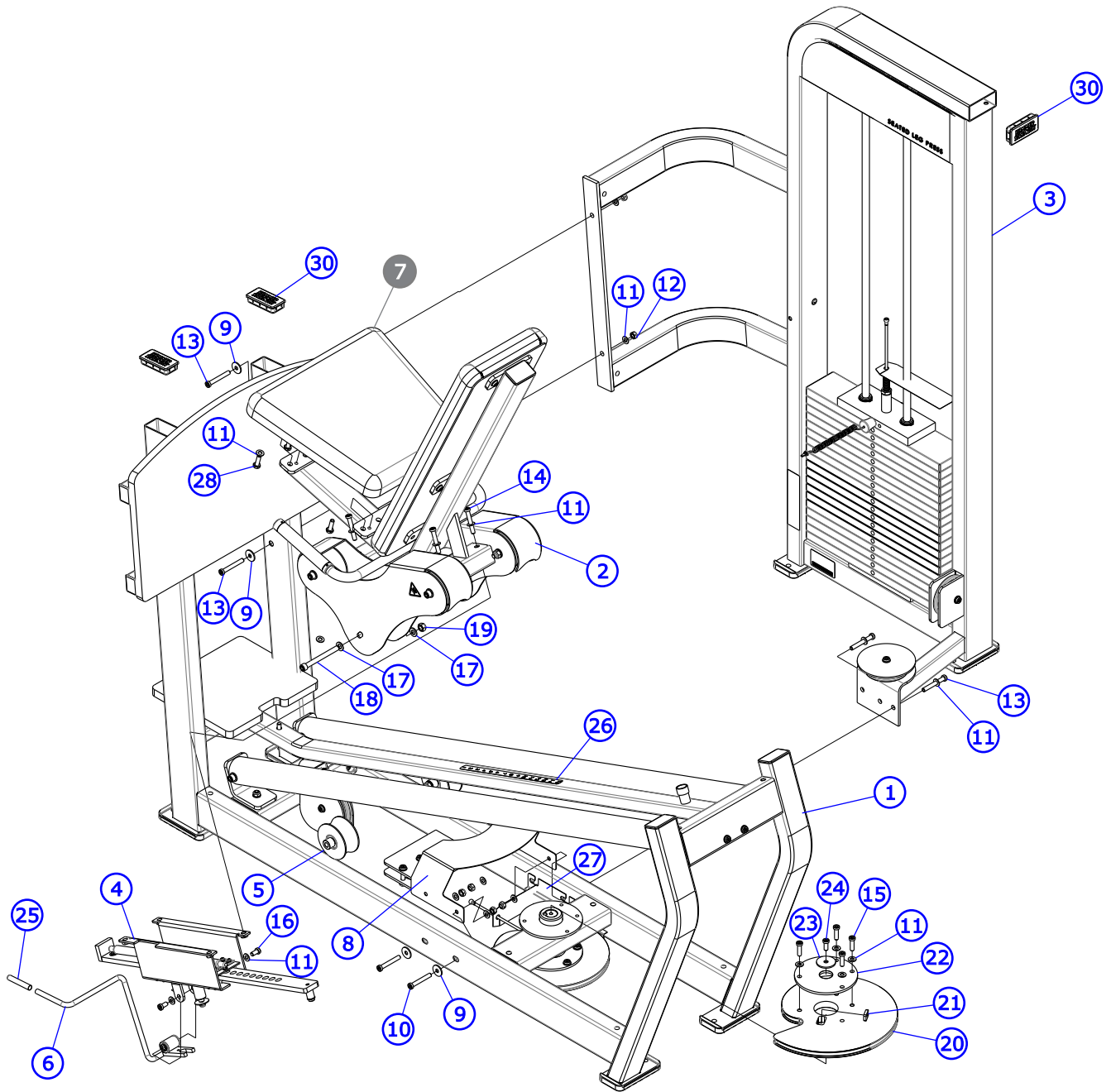
POWDER COATED COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	POSSIBLE RMA	WLDMT, PSSLP MAIN FRAME
2	1	7448799	WLDMT, PSSLP CARRIAGE
3	1	POSSIBLE RMA	WLDMT, SIDE FRAME
4	1	7301199	PLATE, PULLEY

ITEMS ON THIS PAGE ARE POWDER COAT PAINTED. REFER TO PAGE 2 FOR ORDERING INSTRUCTIONS.

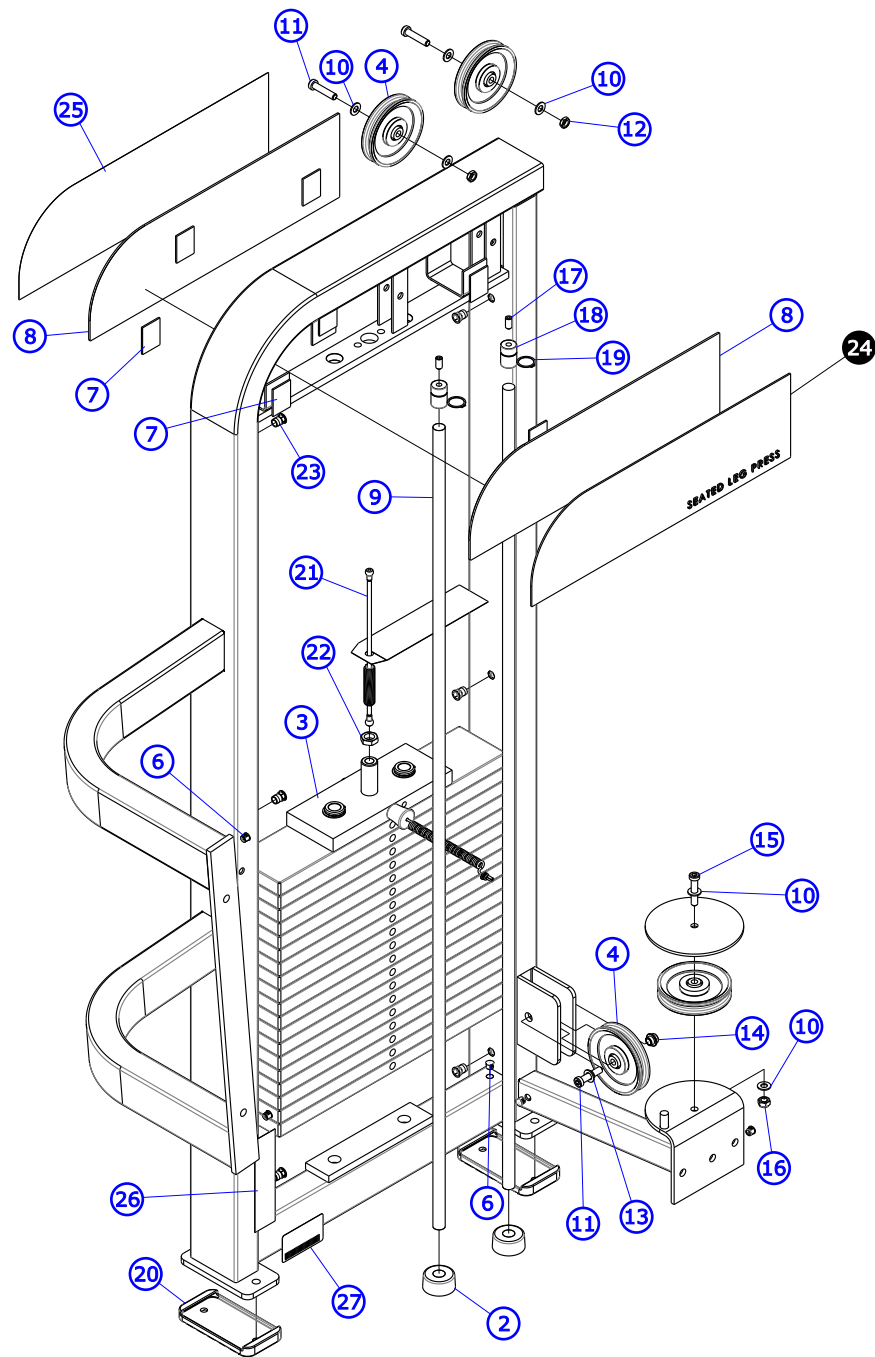
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	-	ASSY, PSSLP BASE FRAME
2	1	-	ASSY, PSSLP SEAT
3	1	-	ASSY, PSSLP SIDE FRAME
4	1	-	ASSY, FZ/PS-SLP SEAT ADJ -SG
5	2	6251501	ROLLER ASSY
6	1	-	ASSY, FZ/PS-SLP SEAT HANDLE -SG
7	1	6233199	PAD, 17 X 18 1/2
8	1	6409895	SHIELD, FZ/PS-SLP CAM -SG
9	4	6236602	WASHER, 3/8 ID X 1.25 OD SS
10	2	6236211	SCREW, M10 X1.5 70MM
11	22	6236601	WASHER, 3/8 SAE SS
12	6	6236801	NUT, M10 HEX NYLOCK SS
13	4	6236212	SCREW, M10 X1.5 75MM
14	4	6236210	SCREW, M10 X1.5 65MM
15	4	6236204	SCREW, M10 X1.5 35MM

ITEM NO.	QTY.	PART NO.	DESCRIPTION
16	2	6236201	SCREW, M10 X1.5 20MM
17	4	6241401	WASHER, FLAT 12MM SS
18	2	6241320	SCREW, M12 X1.75 120MM
19	2	6236803	NUT, M12 HEX NYLOCK SS
20	1	62414501	CAM, FZ/PS-SLP OBLONG
21	1	6342201	PLATE, CABLE END
22	1	6511295	PLATE, FZ/PS-SLP TORQUE -SG
23	1	6322301	PLATE, 1.97 OD X .44 ID 10GA
24	1	6236202	SCREW, M10 X1.5 25MM
25	1	6238502	CAP, 1/2 X 3
26	1	6132601	LABEL, 1-15 STRAIGHT
27	1	6161195	BRKT, FZ/PS-SLP CABLE RETAINER -SG
28	4	6251204	SCREW, M10 X1.5 X 35MM UNS HEX CS ST ZN
30	3	6462701	CAP, HAMMER, END 2 X 4

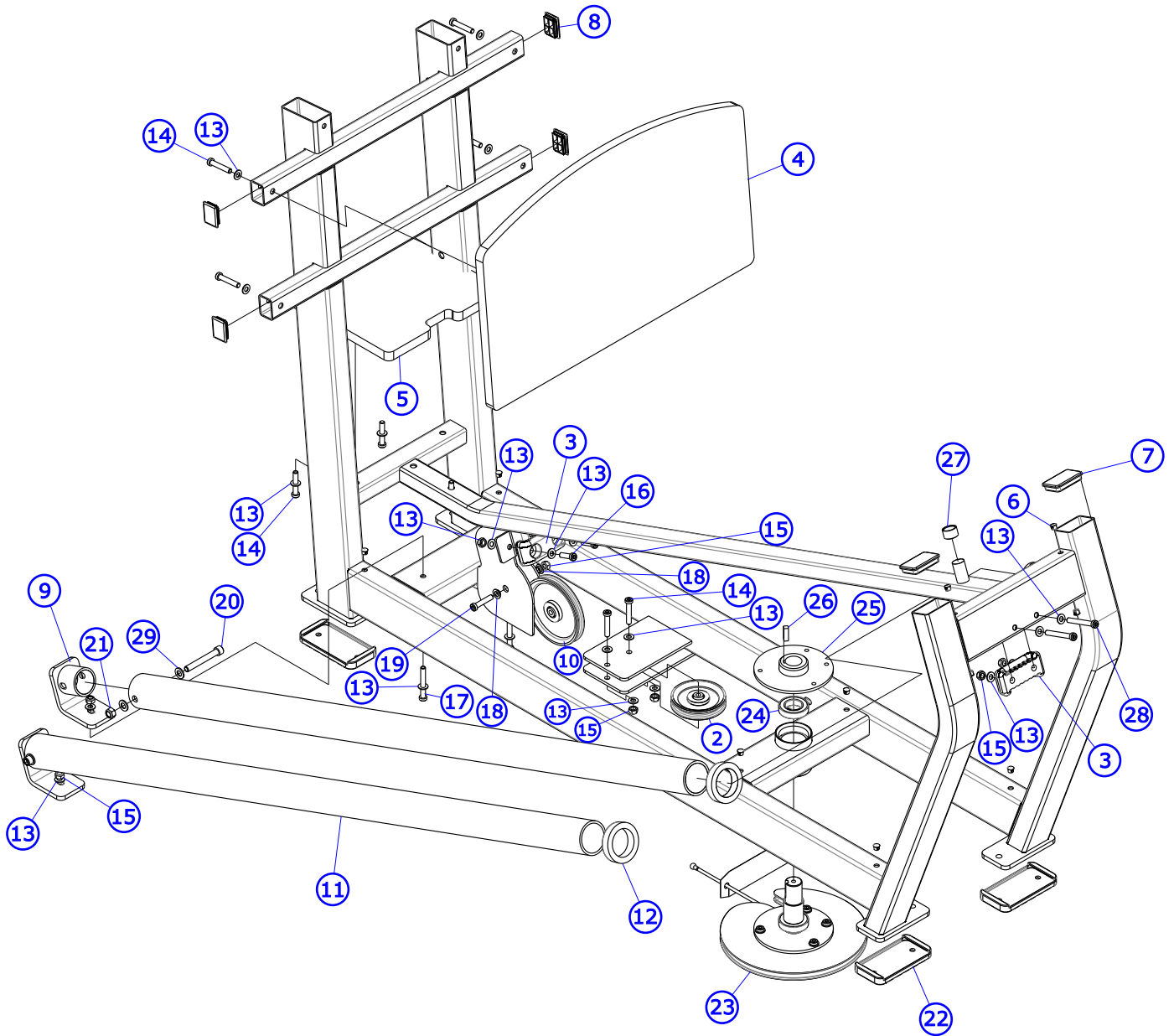
SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	352101	CUSHION, WEIGHT STACK
3	1	-	ASSY, 390LB STACK
4	4	3237801	PULLEY, 4.5" OD
6	6	3237401	PLUG, 7/16" HOLE
7	12	544202	PAD, DUAL LOCK 250 1.5" X 2.0"
8	2	9169601	COVER, STACK-PRO2 WIDE
9	2	328606	GUIDE ROD, .75 OD SOLID 59.63
10	6	3236601	WASHER, 3/8 SAE SS
11	3	3236206	SCREW, M10 X1.5 45MM
12	2	3236901	NUT, HEX JAM M10 X 1.5 SS
13	1	3248101	WASHER, SPACER
14	1	3235401	NUT, M10 X 1.5 SOCKET HEAD
15	1	3236207	SCREW, M10 X1.5 50MM

ITEM NO.	QTY.	PART NO.	DESCRIPTION
16	1	3236801	NUT, M10 HEX NYLOCK SS
17	2	3240501	M10 X 1.5 HXS NO CUP ST BO
18	2	7402301	RETAINER, GUIDEROD
19	2	3232421	RING, BRE .940, 5100-100 ST PP B
20	2	3288201	FOOTPAD, PS RUBBER
21	1	7423721	CABLE, PSSLP-1 145
22	1	3236902	NUT, HEX JAM M16 X 2 SS
23	6	3238601	M10X1.5 BLIND THREADED INSERT (HEX)
24	1	9470499	LABEL, HS-SLP PLACARD
25	1	9470501	LABEL, HS-SLP LOGO PANEL
26	1	7422004	LABEL, 2" ASTM WARN
27	1	-	LABEL, SERIAL NUMBER, BLANK

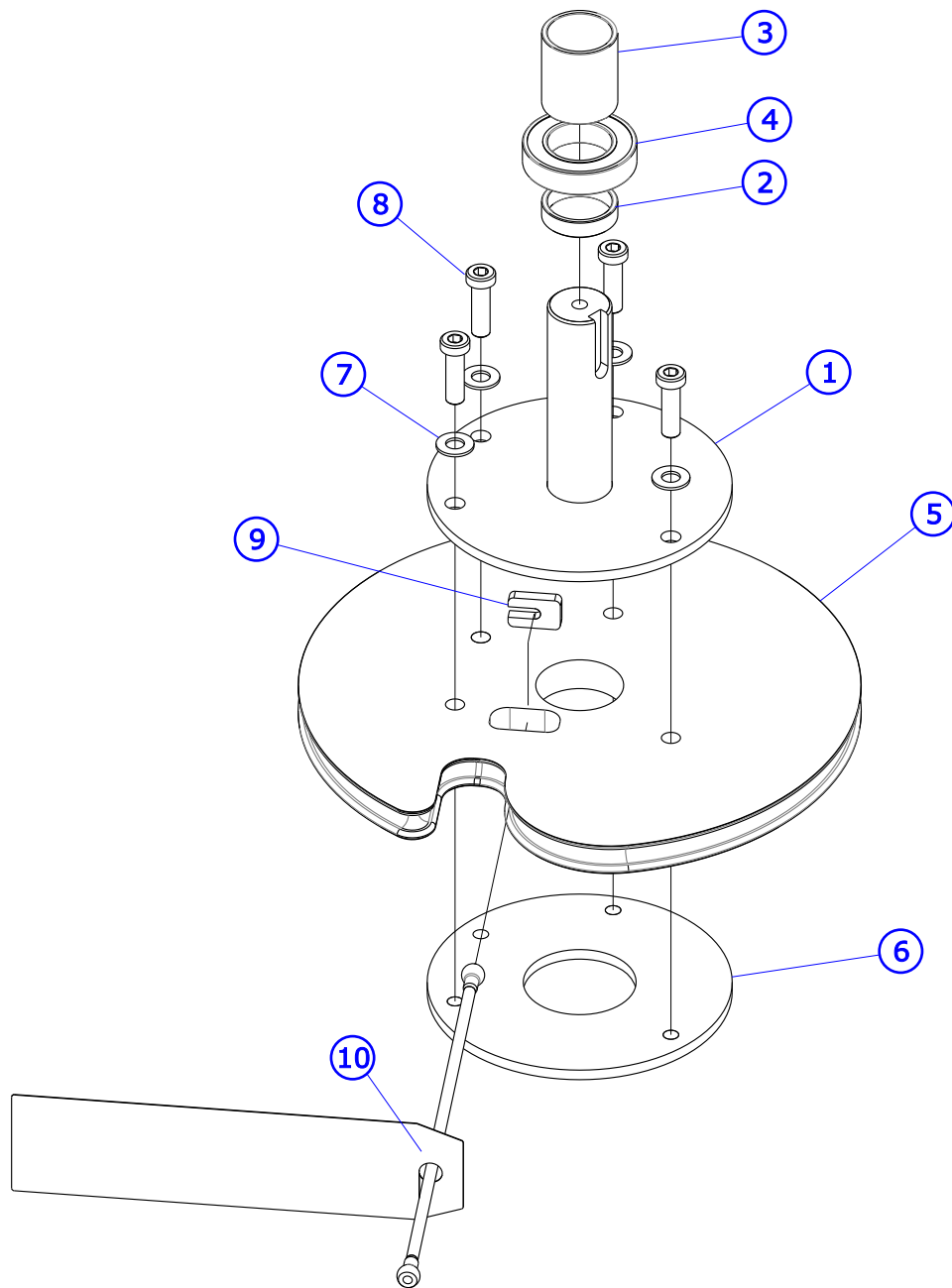
BASE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	6237801	PULLEY, 4.5" OD
3	2	7352001	BUMPER, 2-1/8 X 4-5/8
4	1	7450901	BOARD, PSSLP LINEXED
5	1	7494301	BOARD, PSSLP LINEXED
6	10	6237401	PLUG, 7/16" HOLE
7	2	7352301	CAP, END 2 X 3
8	4	9217401	CAP, 1.5IN X 2IN -10-14GA, END
9	2	7408895	WLDMT, FZ/PS-SLP RAIL BRKT-SG
10	1	6239601	PULLEY, 6" OD x 10MM ID
11	2	7961101	TUBE, RAIL
12	2	7444601	BUMPER, DONUT
13	23	6236601	WASHER, 3/8 SAE SS
14	9	6236208	SCREW, M10 X1.5 55MM
15	9	6236801	NUT, M10 HEX NYLOCK SS

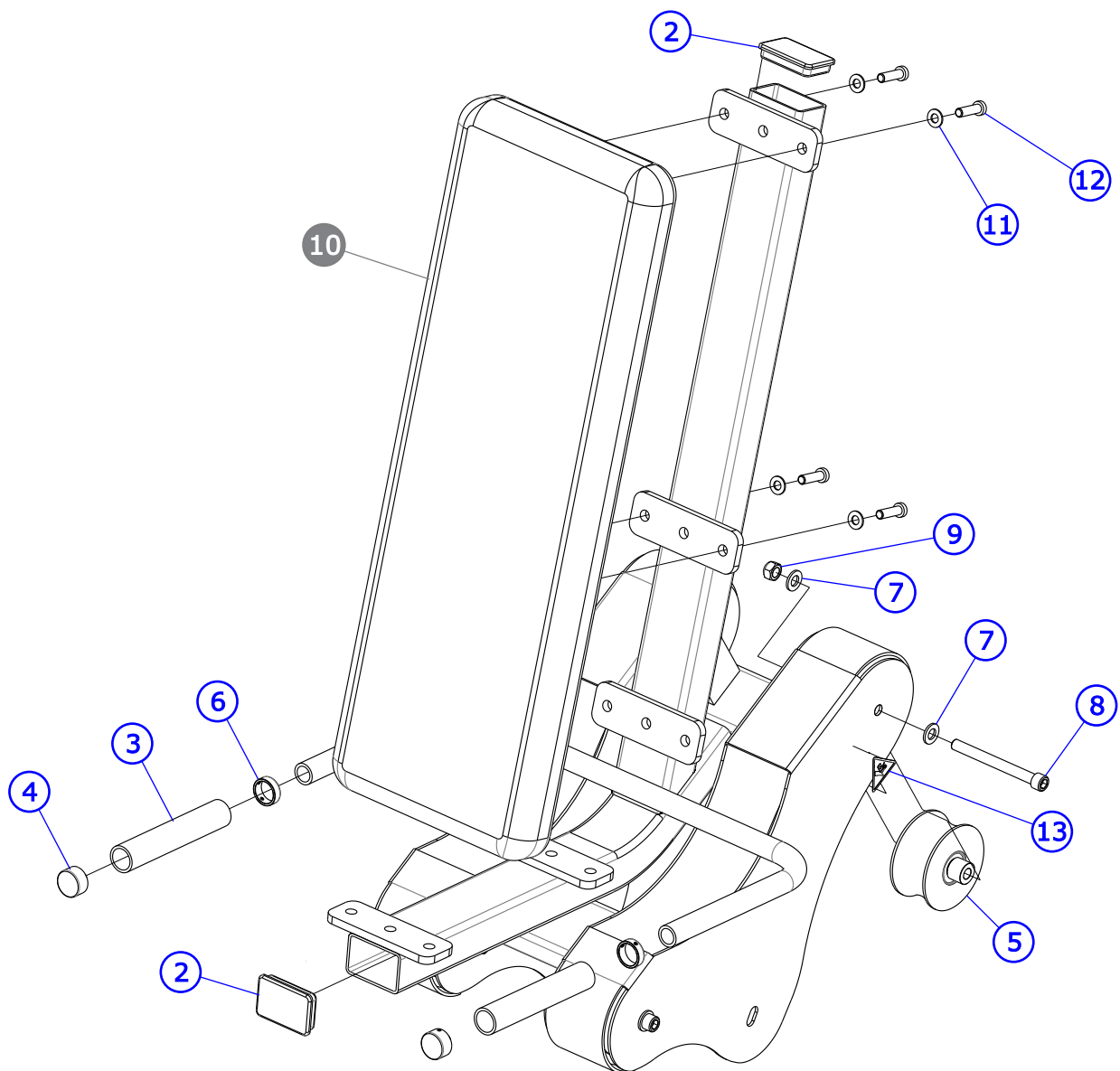
ITEM NO.	QTY.	PART NO.	DESCRIPTION
16	2	6236204	SCREW, M10 X1.5 35MM
17	2	6236212	SCREW, M10 X1.5 75MM
18	2	7348101	WASHER, SPACER
19	1	6236207	SCREW, M10 X1.5 50MM
20	2	3241315	SCREW, M12 X1.75 90MM
21	2	6236803	NUT, M12 HEX NYLOCK SS
22	4	7388201	FOOTPAD, PS RUBBER
23	1	-	ASSY, FZ/PS-SLP RND CAM
24	1	6243201	BEARING, 6007 BALL
25	1	7511395	WLDMT, FZ/PS-SLP HUB -SG
26	1	7511601	KEY, .375 SQUARE X 1.25
27	1	7690101	BUMPER, SLEEVE - 1 INCH DIA
28	2	6236213	SCREW, M10 X1.5 80MM
29	4	6241401	WASHER, FLAT 12MM SS

BOTTOM CAM ASSEMBLY



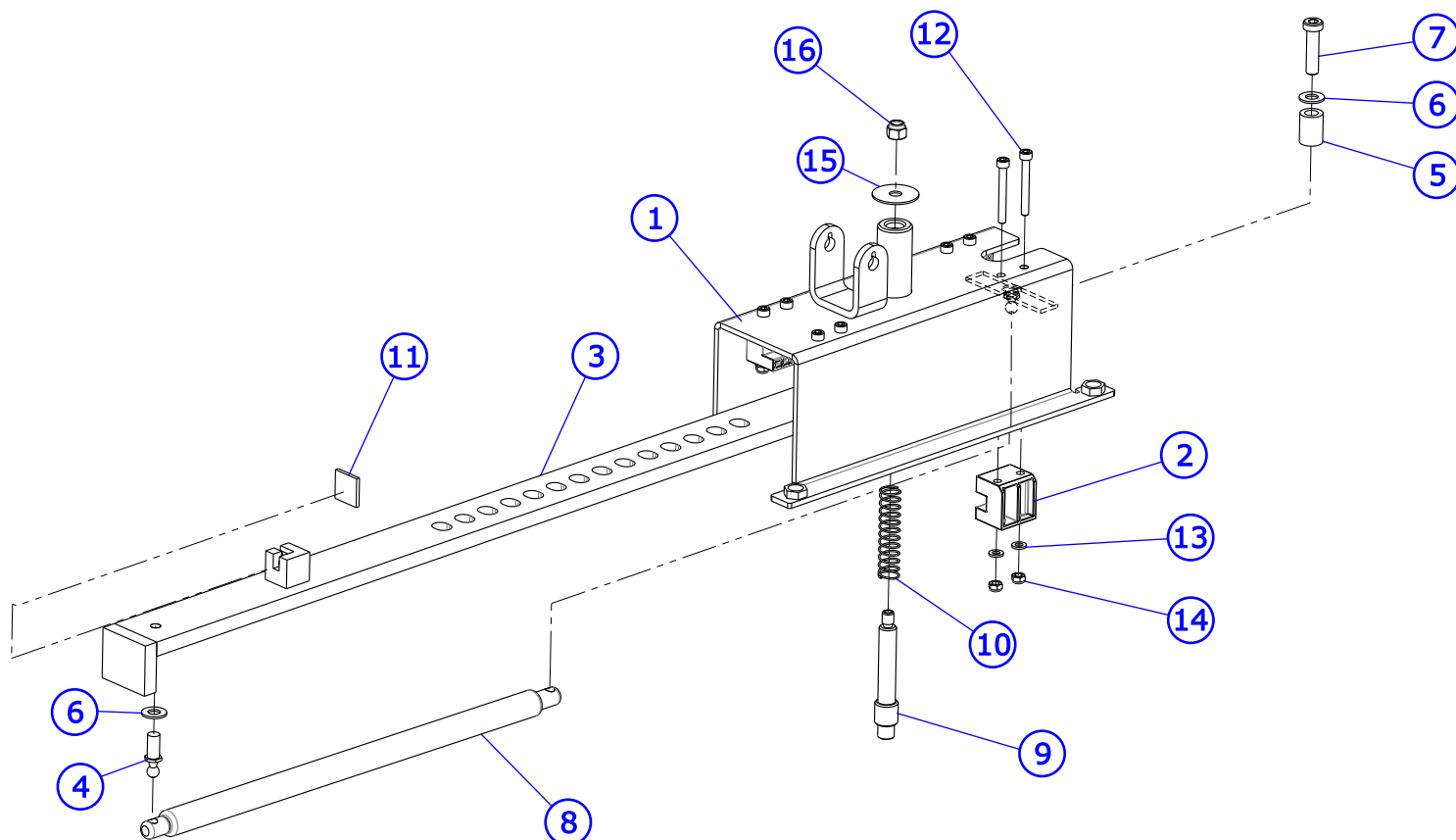
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7511495	WLDMT, FZ/PS-SLP CAM SHAFT SG
2	1	7511501	SPACER, FZ/PS INTERNAL .403
3	1	7511502	SPACER, FZ/PS INTERNAL 1.845
4	1	3243201	BEARING, 6007 BALL
5	1	7414401	CAM, FZ/PS-SLP RND
6	1	7511195	PLATE, FZ/PS-SLP CAM THRD -SG
7	4	3236601	WASHER, 3/8 SAE SS
8	4	3236204	SCREW, M10 X1.5 35MM
9	1	7342201	PLATE, CABLE END
10	1	7423803	CABLE, PSSLP-2

SEAT ASSEMBLY



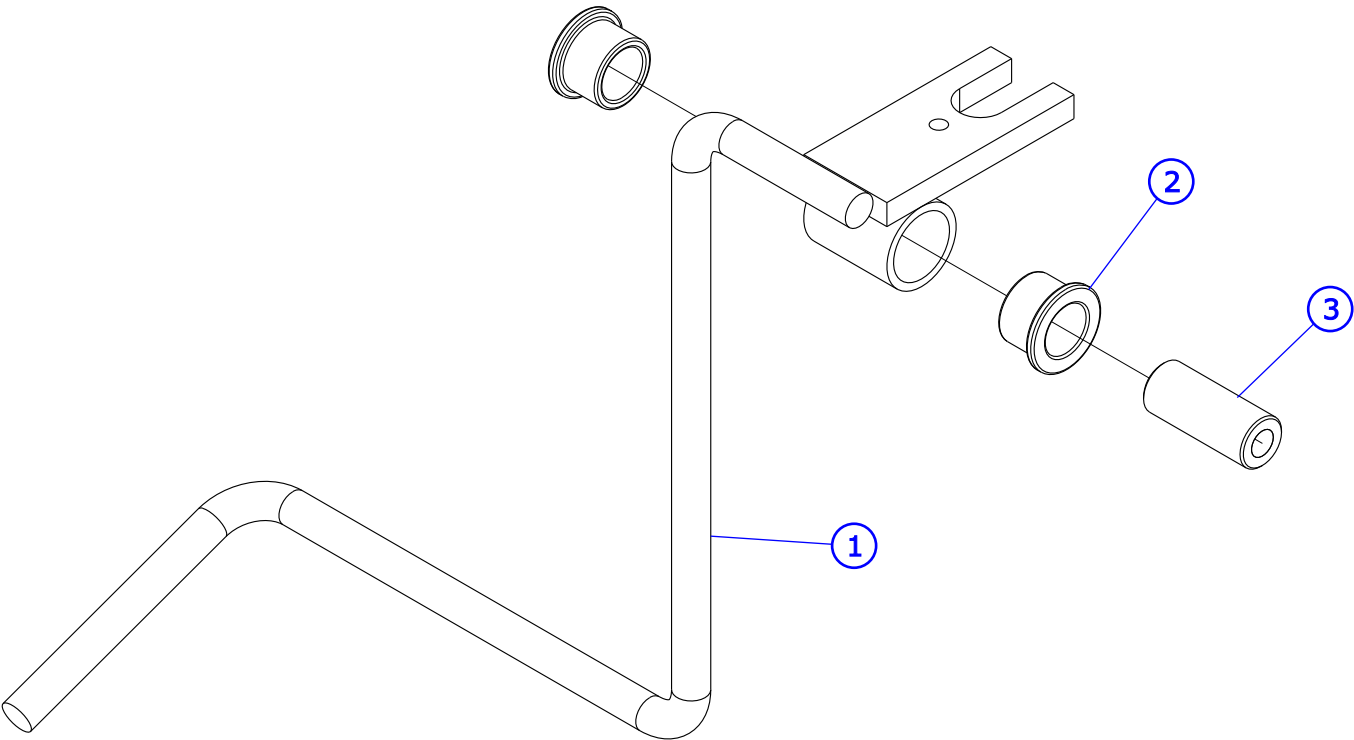
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	7352301	CAP, END 2 X 3
3	2	6235801	GRIP, 1.25 OD OPEN END
4	2	7662901	CAP, GRIP 1.25 OD
5	4	6251501	ROLLER ASSY
6	2	7662801	RING, GRIP 1.25 OD
7	8	6241401	WASHER, FLAT 12MM SS
8	4	6241320	SCREW, M12 X1.75 120MM
9	4	6236803	NUT, M12 HEX NYLOCK SS
10	1	6236601	PAD, BACK 32-1/2 X 11-1/4
11	4	6236601	WASHER, 3/8 SAE SS
12	4	6236204	SCREW, M10 X1.5 35MM
13	2	6039501	LABEL, WARNING, TRIANGLE

SEAT ADJUST ASSEMBLY



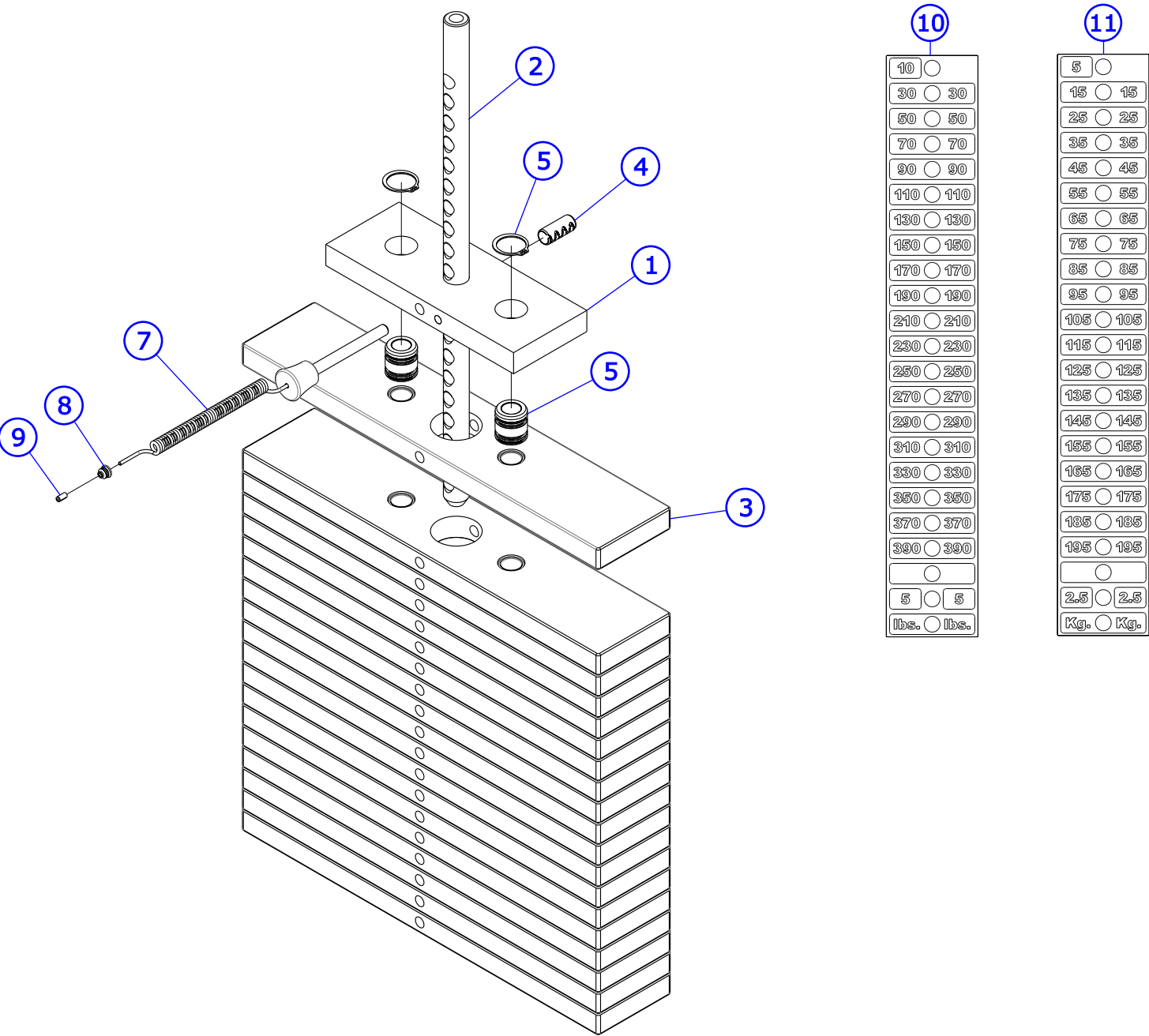
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9064495	WLDMT, FZ/PS-SLP SEAT ADJ -SG
2	4	7778501	BLOCK, FZ/PS-SLP
3	1	9064302	WLDMT, FZ/PS-SPL ADJ
4	1	7414301	STUD, M10 BALL END M10 X 1.5
5	1	7354301	SPACER, 7/16 ID X .75 OD X 1
6	2	8236601	WASHER, 3/8 SAE SS
7	1	8236205	SCREW, M10 X1.5 40MM
8	1	8272301	SPRING, GAS 135N - 350MM
9	1	7851301	PIN, PULL
10	1	7851501	SPRING, PULL PIN LARGE
11	1	6140701	GLIDE 1 X 1
12	8	8241707	SCREW, M6 X1 50MM
13	8	8241801	WASHER, FLAT 6MM SS
14	8	8236802	NUT, M6 HEX NYLOCK SS
15	1	8236701	WASHER, FENDER 3/8" ID X 1.5" OD SS
16	1	8102802	NUT, NYLOCK 3/8-16

SEAT HANDLE ASSEMBLY

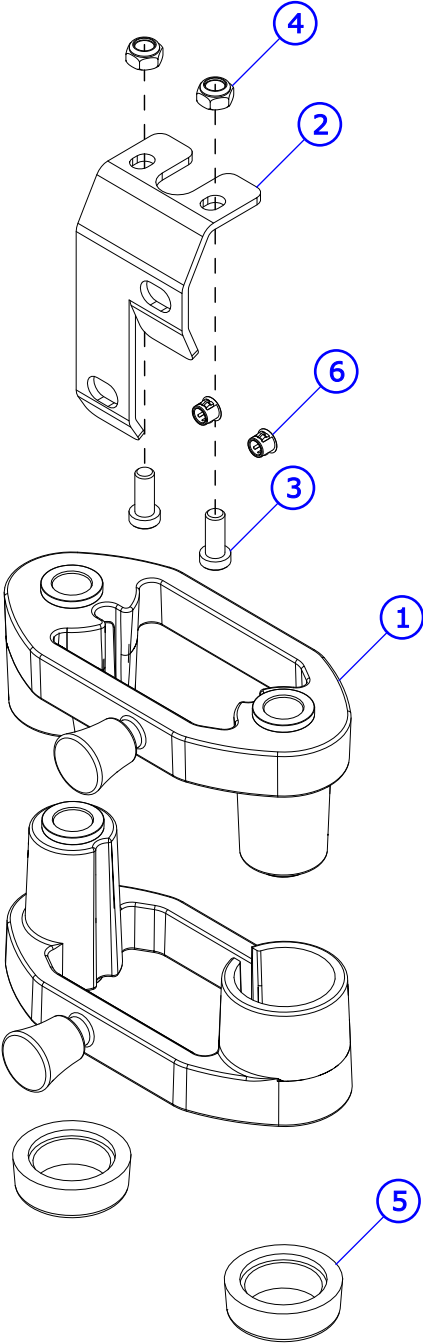


ITEM NO.	QTY.	PART NO.	DESCRIPTION	COLOR
1	1	7412295	WLDMT, FZ/PS-SLP LEVER SG	-
2	2	6104901	.75" ID 1.00" OD BRONZE BUSHING	-
3	1	7324802	SHAFT, TAPPED 0.75 DIA X 1.800	-

WEIGHT STACK ASSEMBLY

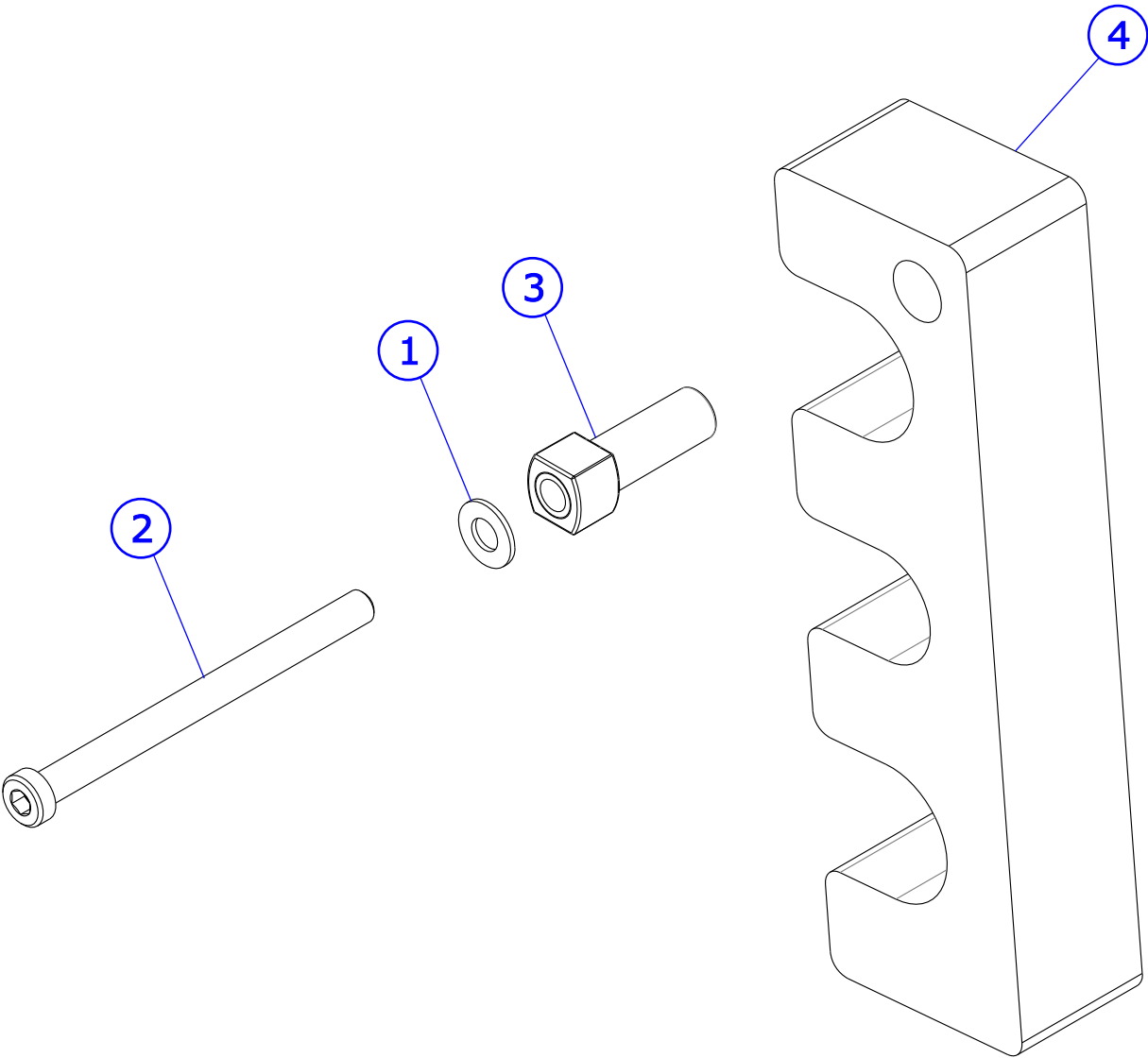


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7356601	STEM, PRO2 19 HOLE
3	19	7328401	WEIGHT PLATE, 20 LB
4	1	8236001	BUSHING, SPRING PIN
5	2	7338001	BUSHING, HEADPLATE
7	1	7356501	ASSY, SELECTOR PIN
8	1	7523601	PLUG, LANYARD ATTACHMENT
9	1	7927201	CRIMP, CABLE
10	1	7927201	LABEL, 390 LB STACK
11		7927301	LABEL, 195 KG STACK



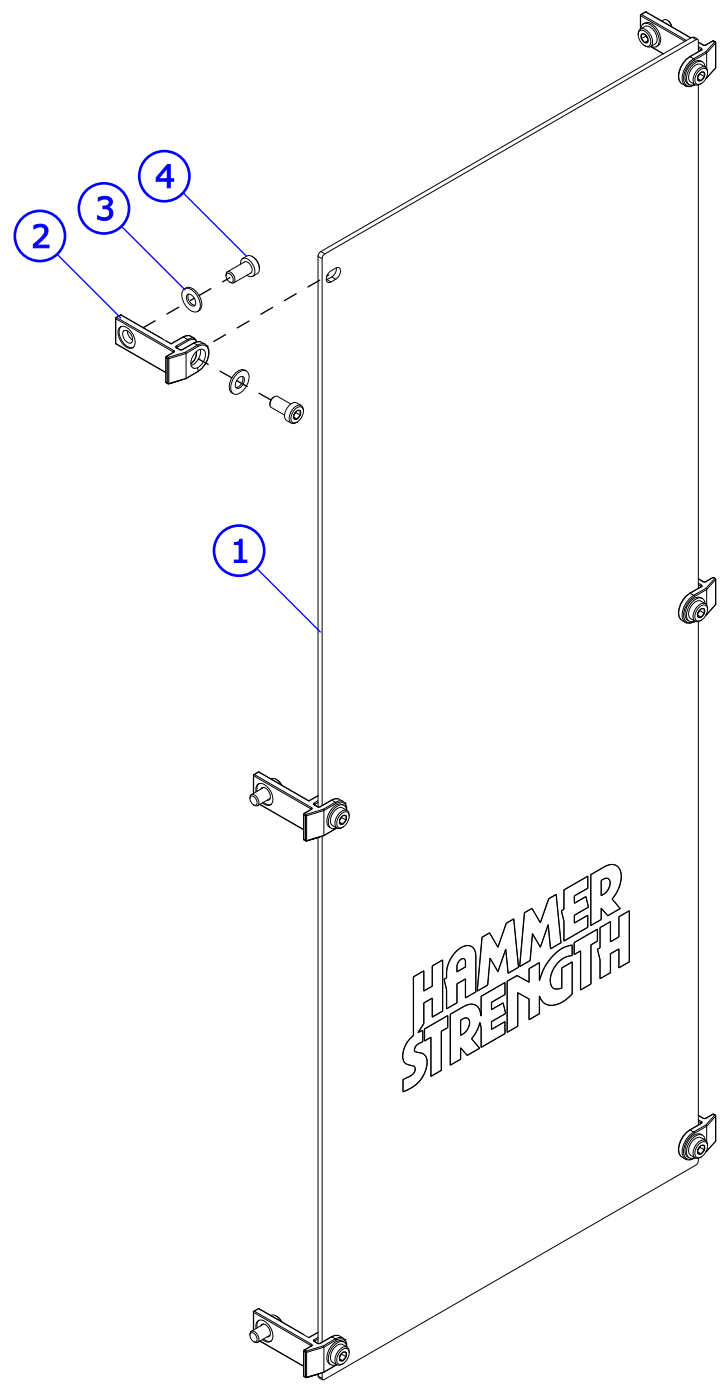
NOTE: ADHERE TO HEAD PLATE

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	8047001	ASSY, PS, INCREMENT WEIGHT
2	1	1012781-0001	PLATE, INCREMENT WEIGHT STRIKER
3	2	3236202	M10 X 1.5 X 25 SHCS, LOW HEAD
4	2	3236801	NUT, NYLOCK M10 X 1.5 SS
5	2	7767601	BUMPER, PS INCREMENT
6	2	3237401	PLUG, 7/16" HOLE



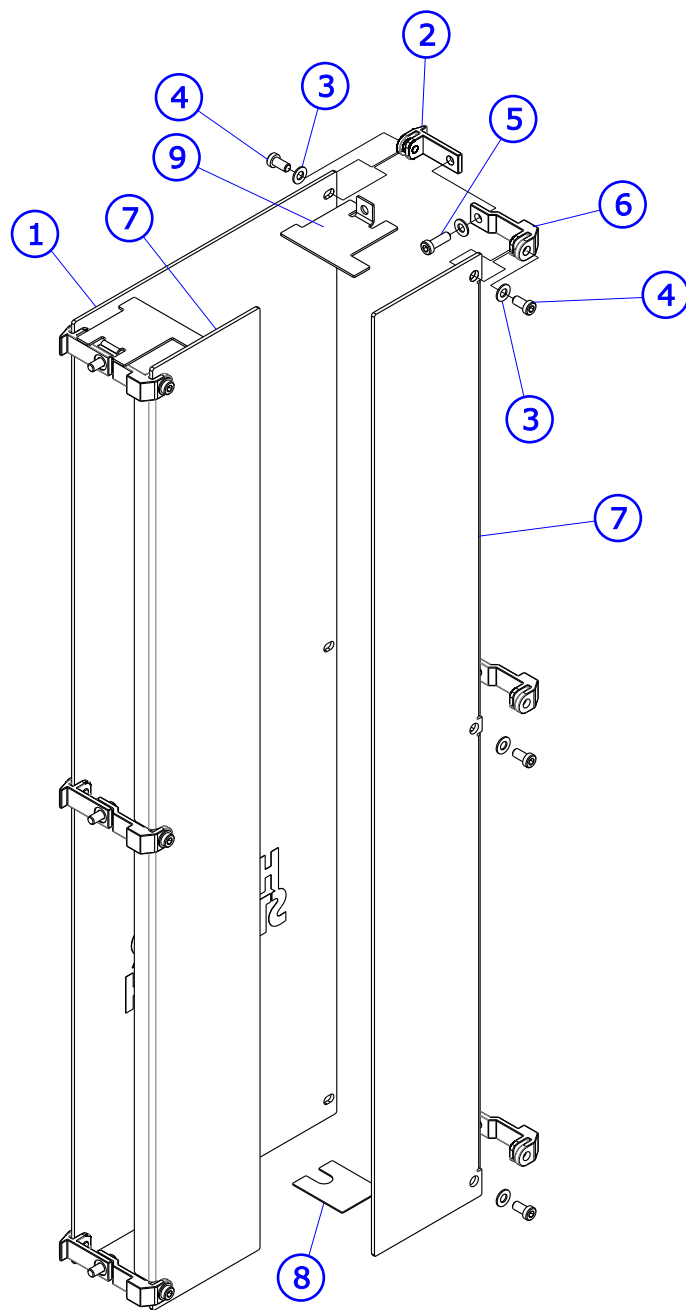
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236601	WASHER, 3/8 SAE SS
2	1	3236220	SCREW, M10 X1.5 130MM
3	1	7401701	COVER, PLASTIC PEG
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON

REAR SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9475705	SHROUD, HS REAR 58.25 X 21.43
2	6	7655301	BRKT, PS REAR SHIELD
3	12	6236601	WASHER, 3/8 SAE STAINLESS STEEL
4	12	3236201	M10 X 1.5 X 20 SHCS, LOW HEAD

FULL SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9475705	SHROUD, HS REAR 58.25 X 21.43
2	6	7655301	BRKT, PS REAR SHIELD
3	18	3236601	WASHER, 3/8 SAE STAINLESS STEEL
4	12	3236201	M10 X 1.5 X 20 SHCS, LOW HEAD
5	6	3236203	M10 X 1.5 X 30 SHCS, LOW HEAD
6	6	7376601	BRACKET, PS FRONT SHIELD
7	2	7376905	SHIELD, PS FRONT 58.25
8	2	7570901	PLATE, PS SHIELD STAND-OFF
9	2	7657401	PLATE, PRO2 SHROUD SPCR